

Stanz- und Umform- / Punching and forming

Stahl / steel	TiCN, TINALOX SN ²	TiCN, TINALOX SN ²	TiN, TiCN
Edelstahl / stainless steel	TINALOX SN ² , EXXTRAL	TINALOX SN ² , EXXTRAL	TiCN, EXXTRAL
hochfester Stahl / high-strength steel	ALSIDUR, TINALOX SN ²	ALSIDUR, TINALOX SN ²	VARIANTIC, EXXTRAL
verzinkter Stahl / zink coated steel	SILVERTOP, TINALOX SN ²	SILVERTOP, TINALOX SN ²	SILVERTOP, EXXTRAL
Al- Legierungen / aluminum alloys	SILVERTOP, DLC 4000	SILVERTOP, DLC 4000	SILVERTOP, DLC 4000
Kupfer, Messing, Bronze / copper, brass, bronze	SILVERTOP, CrN	SILVERTOP, CrN	SILVERTOP, CrN
Ti-Legierungen / titanium alloys	SILVERTOP, TINALOX SN ²	SILVERTOP, TINALOX SN ²	SILVERTOP, EXXTRAL

Stahl / steel	TiCN, VARIANTIC	CROMASPEED, EXXTRAL
Edelstahl / stainless steel	TiCN, EXXTRAL	CROMASPEED, EXXTRAL
hochfester Stahl / high-strength steel	VARIANTIC, EXXTRAL	CROMASPEED, EXXTRAL
verzinkter Stahl / zink coated steel	SILVERTOP, EXXTRAL	CROMASPEED, EXXTRAL
Al- Legierungen / aluminum alloys	SILVERTOP, DLC 4000	SILVERTOP, EXXTRAL
Kupfer, Messing, Bronze / copper, brass, bronze	SILVERTOP, CrN	SILVERTOP, CrN
Ti-Legierungen / titanium alloys	SILVERTOP, EXXTRAL	SILVERTOP, EXXTRAL



**WOLF Beschichtungstechnologie GmbH
Germany**

📍 Am Gueterbahnhof 12-18
D-66892 Bruchmuehlbach- Miesau

☎ +49 (0) 63 72 - 91 15 - 0
📠 +49 (0) 63 72 - 91 15 - 55

✉ info@wolf-gruppe.com
🏠 www.wolf-gruppe.com

WOLF International

WOLF Tool Technologies / USA
🏠 www.wolftooltech.com

WOLF Tehnologije / Croatia
🏠 www.wolftools.hr

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